

1D

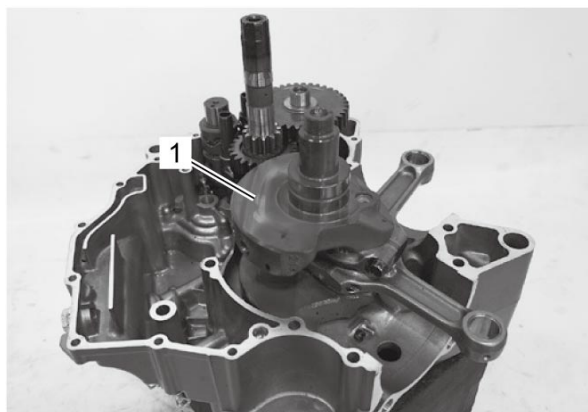


Crankshaft Assembly Removal and Installation

Refer to [Crankcase Assembly Disassembly](#) and [Crankcase Assembly Reassembly](#).

Removal

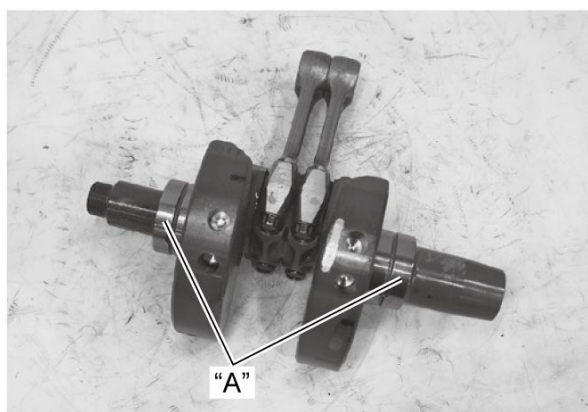
Remove the crankshaft assembly (1).



Installation

1) Apply molybdenum oil solution to the crankshaft journals.

"A": Assembly lubrication (Molybdenum oil solution)



2) Install the crankshaft assembly (1) into the left crankcase.

NOTICE:

Never strike the crankshaft assembly (1) with a plastic hammer when inserting it into the crankcase.

NOTE:

- Be sure to set the crankshaft assembly (1) in the proper direction.
- Of the two conrods, the one with the embossed letter (2) marked should be brought to the rear cylinder.

